



Accelerator Additive

MPC214

Tape IT Accelerator SM166A

Tape IT Accelerator is an additive to accelerate drying.

Benefits

Reduces the time needed to apply masking tape on the painted substrate.

Directions For Use

Surface Preparation:

- Surface must be clean, dry and free of dust, oil, grease and any other contaminants.
- Degrease surface with grease remover and sand area with #120-180 grit, wipe and clean with MPC Conventional 45 330SP Speed Prep Cleaner or 6405SP Ultra Low VOC Cleaner.



Mix Ratios:

Add 1 to 1.5 liquid ounce per mixed gallon to one catalyzed and reduced gallon.



Additives:

None required



Application:

- Spray, brush or roll.
- Flash off 5 minutes between coats.
- Recommended dry film thickness 1.0 to 2.0 mils.
- Apply when substrate temperature is between 55°F and 100°F.



Drying Times:

- 4-6 hours
- Will vary with ambient temperature

Total Film Build:

Recommended dry film thickness 1.0 to 2.0 mils.

Equipment Cleaning:

Clean up equipment with an all purpose clean up solvent or any compliant general cleaner.



Directions For Use (Continued)

Technical Data:

Wt/Gal	7.51 lbs/gal
Non-Volatile solids by weight	11.29 +/- 2%
Non-Volatile solids by volume	9.69 +/- 2%
Viscosity @ 77°F	15" ± 3, #2 Zahn Cup
VOC Less Exempt	6.70 lbs/gal
Actual VOC Less Exempt	6.70 lbs/gal

Important:

Apply when substrate temperature is between 55°F and 100°F. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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