



## Suede Additives-Medium and Coarse MPC184

# 287 112SP / 287 113SP

The Matthews Suede Additives 287 112SP (medium) and 287 113SP (coarse) will produce a textured finish in any MAP<sup>®</sup>, SVOC, or MAP-LV color or clear product. This product is a white powder that is mixed into the catalyzed paint.

### Features & Benefits

- 100% solids
- Add to any paint system
- Creates a uniform appearance
- Air dry or force-dry capable
- No added VOC's
- Flexibility for end user
- Appearance is not dependent on application technique

### Compatible Surfaces

Refer to specific topcoat literature.

### Associated Products

- Any MPC Topcoat
- Any MPC Clearcoat

### Directions For Use

- To use either suede additive, simply stir in 5% to 15% by weight of suede additive to any ready to spray (catalyzed and reduced) MAP<sup>®</sup>, VOC, SVOC, or LV MAP<sup>®</sup> to obtain the custom texture of choice.  
*Maximum of 250 grams/per gallon can be added safely, any amount over that may cause failure.*
- To match the same texture as the discontinued 43 333SP Suede Catalyst, add the dry texture 287 112SP additive to the topcoat of choice at 3% by weight of paint, catalyst, and reducer.
- Mix well before using.
- Always remove cup filters before using this product. Do not strain before use.
- These are only guidelines for use.

### Surface Preparation:

Substrate should be prepared according to undercoat instructions prior to topcoat application.



### Spray Set Up:

#### Air Pressure

Conventional.....40-50 psi at the gun  
 HVLP..... 10 psi at the cap  
 Pressure Pot ..... 10-12 psi

#### Gun Set Up

Siphon Feed ..... 1.4-1.8 mm fluid tip  
 HVLP..... 1.4-1.8 mm fluid tip  
 Pressure Pot ..... 1.2 mm fluid tip



### Application:

- Apply one medium coat of Matthews paint containing recommended amount of Suede Additive.
- Flash 5-10 minutes.
- Follow up with a second medium coat.
- Apply additional coats as necessary to achieve desired effect.
- Recommended Dry Film Thickness (DFT): 1.5-2.0 mils



**Drying Times:**

**Air Dry** (50% relative humidity, 70°F / 21°C)  
To Handle..... 2-5 hours without accelerator  
After 24 hours scuff surface

**Technical Data:**

VOC.....	0%
Solids by Weight.....	100%
Solids by Volume.....	100%
Application Conditions.....	60° F (16° C) minimum
	100° F (38° C) maximum
Relative Humidity.....	85% maximum
	5% above dew point

**Important:**

Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer’s instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

**Emergency Medical or Spill Control Information:**

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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